

Article



Nanoneedles of Mixed Transition Metal Phosphides as Bifunctional Catalysts for Electrocatalytic Water Splitting in Alkaline Media

Davide Salvò ^{1,2,3}, Dario Mosconi ¹, Alevtina Neyman ⁴, Maya Bar-Sadan ⁴, Laura Calvillo ¹, Gaetano Granozzi ¹, Mattia Cattelan ^{1,*} and Stefano Agnoli ^{1,*}

- ¹ Department of Chemical Sciences, University of Padova, Via Marzolo 1, 35131 Padova, Italy
- ² Avanzare Innovación Tecnológica S.L., Av. Lentiscares, 4-6, 26370 Navarrete, Spain
- ³ Organometallic Molecular Materials (MATMO), Departamento de Química-Centro de Investigación en Síntesis Química (CISQ), Universidad de La Rioja, Madre de Dios, 53, 26006 Logroño, Spain
- Department of Chemistry, Ben Gurion University, Beer Sheva 84105, Israel
- Correspondence: mattia.cattelan@unipd.it (M.C.); stefano.agnoli@unipd.it (S.A.); Tel.: +39-0498275845 (M.C.); +39-0498275167 (S.A.)

Abstract: In this work, mixed Ni/Co and Ni/Fe metal phosphides with different metal ratios were synthesized through the phosphidization of high-surface-area hydroxides grown hydrothermally on carbon cloth. The materials were characterized by means of X-ray photoemission spectroscopy, X-ray diffraction, energy dispersive X-ray analysis, and electron microscopies. The electrocatalytic performance in the electrochemical water splitting was tested in alkaline media. With the aim of determining the chemical stability of the mixed phosphides and the possible changes undergone under catalytic conditions, the materials were characterized before and after the electrochemical tests. The best performances in the hydrogen evolution reaction were achieved when synergic interactions are established among the metal centers, as suggested by the outstanding performances (50 mV to achieve 10 mA/cm²) of materials containing the highest amount of ternary compounds, i.e., NiCoP and NiFeP. The best performances in the oxygen evolution reaction were reached by the Ni-Fe materials. Under these conditions, it was demonstrated that a strong oxidation of the surface and the dissolution of the phosphide/phosphate component takes place, with the consequent formation of the corresponding metal oxides and hydroxides.

Keywords: water splitting; HER; OER; phosphide

1. Introduction

Electrochemical water splitting is a key technology to cost-effectively produce hydrogen, which is regarded as the most promising energy vector for the replacement fossil fuels and the establishment of a new sustainable energy infrastructure. Currently, state-of-the-art electrocatalysts for water splitting are mainly based on platinum group metals (PGMs), such as Pt for the hydrogen evolution reaction (HER) and RuO₂ or IrO₂ for the oxygen evolution reaction (OER); however, their practical use in the market is hindered by their limited availability and high cost [1,2]. In recent years, great efforts have been made to develop highly efficient and sustainable non-PGM catalysts for the HER or OER [3,4]. These electrocatalysts include various transition metals combined with oxygen, nitrogen, boron, sulfur, and phosphorus [2,5–8].

Here, we focus on a series of mixed-transition metal (M) phosphides (M=Ni, Co, Fe) that are well. known for their chemical activity in electrochemical water splitting [9–14]. In particular, Ni and Co, are good candidates as electrocatalysts due to their thermal stability and good electrical properties [15,16]. To improve their electro-catalytic activity, tuning the chemical environment, structure, and morphology is critical [17]. In this work, we changed



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). their chemical environment by preparing a series of mixed compounds (Ni/Co and Ni/Fe) to understand their reciprocal interaction and synergic effects. The interaction of different metals in close contact is an approach used to overcome the OER slow kinetics for water electrolysis and metal–air batteries [18–22]; this approach is also the founding principle of the chemical activity of high-entropy materials [23]. The combination of Ni and Co has been deeply investigated for HER, where the synergy among the catalytic properties of Ni, which lowers the HER over-potential, and Co, which increases the hydrogen adsorption, is realized and allows to obtain a larger value of exchange current density [24]. For OER, the Ni-Co system has unique redox characteristics in alkaline medium; for this material, water oxidation reactions usually involve proton-coupled electron transfer processes, i.e., the conversion of Co^{3+}/Ni^{3+} –OH to Co^{4+}/Ni^{4+} –O, prior to molecular oxygen evolution [25]. Fe is one of the most effective chemical additive to Ni catalysts, especially for promoting the OER. In fact, Fe³⁺ ions can increase electron conductivity and the reaction kinetics since these species have an optimal bond energetics for the adsorption of OER intermediates [26].

The phosphidization of the transition metals has been proven as an excellent way to improve their catalytic activity. M and P in $M_x P_y$ possess a partial positive charge (δ^+) and a partial negative charge (δ^-), respectively [9–13]. The bond formed between the metal and P can be ionic, covalent, or metallic depending on the stoichiometry of the compound and the nature of the atoms involved. P atoms in metal phosphides with more electronegativity can withdraw electrons from metal atoms, which can trap positively charged protons. A relatively strong M-P bond leads to phosphides with excellent mechanical stability and good resistance to oxidation and chemical attack [27]. Indeed, phosphides have good activity toward both the HER and the OER and exhibit corrosion stability in alkaline electrolytes. In the case of the OER, the good electrocatalytic performances are related to the formation of heterostructures, where metal oxo/hydroxo species form on the surface of the catalyst due to the surface oxidation of metal phosphides [28]. Furthermore, phosphides have much better conductivity properties than oxo-hydroxide [29,30].

Among the most common strategies for the synthesis of metal phosphides are solid-state synthesis at high temperature [31], reaction of trioctylphosphine (TOP) with organometallic complexes [32], and phosphidization of oxides or hydroxides [33].

The solid-state synthesis allows to obtain high-purity bulk materials, but it requires high temperatures and long reaction times. An example is the synthesis of iron phosphide, where a stoichiometric quantity of metallic iron and red phosphorus is placed in a sealed silica tube at 900 °C for eight days [34]. The synthesis by TOP can be performed with many transition metals and takes place at temperatures around 300 °C for a duration of a few hours [33]. This technique allows to prepare a variety of morphologies but generally exploits expensive precursors, and it is difficult to scale up.

The phosphidization of oxides or hydroxides can be achieved by heat treatment with phosphine (PH₃ a highly toxic gas) or by the reduction of phosphates with hydrogen. We decided to use the latter strategy, as developed by Huang et al. [35], who grew a mixed phosphide of Ni and Fe on a carbon cloth (CC) using as template spherical structures composed by layered double hydroxides (LDHs) whose morphology was maintained even after the phosphidization treatment. We started from needle-like metal hydroxides containing Ni/Co and Ni/Fe in different ratios, which were grown by a hydrothermal route directly on CC, so that the final materials were characterized by a very open structure with a large amount of easily accessible active sites for electrocatalysis.

The physicochemical characterization of the resulting materials was performed by X-ray diffraction (XRD), X-ray photoemission spectroscopy (XPS), scanning and transmission electron microscopy (SEM, TEM), and energy dispersive X-ray (EDX) analysis. Electrocatalytic tests for the HER and OER were performed in semi-cells in alkaline media. The results prove that the formation of phosphide multi-metal solid solutions improves the performances in both reactions.

2. Materials and Methods

2.1. Materials Synthesis

Phosphides-based materials were grown on an additives-free carbon cloth (CC, Zoltektm PX30 Fabric, Bridgeton, MO, USA) using a two-step synthesis process. First, transition metal oxides were grown by hydrothermal synthesis. Second, the oxides were phosphidized in a tubular oven. To ensure a good adhesion of the oxides, the CC was subjected to a thermal treatment to modify the carbon surface from hydrophobic to hydrophilic [36]. CCs were annealed in air at 500 °C for 2 h. From the XPS measurements, which are not reported here, the oxygen content passed from 2.5% to 5.1% after the treatment.

The transition-metal oxides were grown by adding urea (NH_2CONH_2) (2.06 mmol) and water (13.8 mL) to the corresponding metal chlorides aqueous solution (1.03 mmol, Merck & Co Inc, Rahway, NJ, USA) containing the CC [37,38]. The synthesis was performed in a hydrothermal bomb at 120 °C for 4–8 h, and then, the sample was left to cool down naturally. The CC was washed with water and ethanol and dried under nitrogen atmosphere. The hydrothermal synthesis produced a complex mixture of oxides, hydroxides, and oxo-hydroxides. To facilitate the reading of the manuscript, we refer to them generally as oxides.

The phosphidization was carried out through the pyrolysis of sodium hypophosphite (NaH₂PO₂). The decomposition reaction begins around 100 $^{\circ}$ C and ends at 250 $^{\circ}$ C:

$$2 \operatorname{NaH}_2\operatorname{PO}_2 \rightarrow \operatorname{PH}_3 + \operatorname{Na}_2\operatorname{HPO}_4$$

generating in situ PH₃, which is the phosphidizing agent.

The transition from oxide to phosphide was chosen to increase the conductivity of the material; indeed, all the pure phosphide phases that we observed in our conditions, i.e., CoP, Ni₂P, FeP, and Fe₂P, have relatively small bandgaps of 1.71 eV, \approx 1 eV, and 0–0.8 eV, respectively [29,30].

The metal-oxide-decorated CCs were placed inside an alumina boat and heated up to 300 °C under inert atmosphere for 2 h using a heating ramp of 3 °C/min. The phosphorus precursor (110 mg) was placed at a distance of about 7 cm from the center of the oven at a temperature of about 230–250 °C. To flush out any residual oxygen or water vapors, the system was purged with a flow of nitrogen at 1000 standard cubic centimeter per minute (SCCM) for ten minutes. Nitrogen played the role of carrier gas by transporting the PH₃ to the CC at 70 SCCM.

Phosphide powder samples were synthesized by using the same procedure (without CC) and were used as XRD references.

2.2. Materials Characterization

XPS spectra were acquired in an ultra-high-vacuum (UHV) chamber with a working pressure below 5×10^{-8} mbar, using the Mg K α line (h ν = 1253.6 eV) and pass energy of 50 and 20 eV for survey and high-resolution spectra, respectively. The deconvolution into single chemical-shift components was carried out using the KolXPD software (Kolibri.net, Žďár nad Sázavou, Czech Republic) and Voigt functions.

SEM images were acquired using a Zeiss Supra VP35 (Zeiss, Oberkochen, Germany) with an acceleration voltage of 5 kV, using the signal coming from secondary electrons measured both by a conventional detector (Everhart-Thorley) and by an in-lens detector. EDX spectra were collected by the same instrument using higher acceleration voltage, depending on the metal present in the sample, between 14 kV and 18 kV.

XRD patterns were obtained by means of a Panalytical Aeris Research (Spectris, London, UK) instrument, using the Cu K α radiation (λ = 0.15406 nm) generated at 30 kV and with a current of 15 mA. For instrumental reasons, the XRD spectra were acquired on powders prepared with the same synthetic methodology of the materials supported on CC (see Figure S1 in the Supplementary Materials). The powders were prepared starting from the solution produced by hydrothermal synthesis, filtered, and washed first with water and

then with ethanol, which eventually was removed by a rotavapor. The phosphidization reaction of powders was carried out in the same way as for the CC-supported samples.

High-resolution transmission electron microscopy (HRTEM) imaging was carried out using a JEOL JEM-2100F analytical TEM (JEOL, Akishima, Tokyo, Japan) operating at 200 keV equipped with GATAN 894 US900 camera.

The electrochemical characterizations of all samples were performed in a four-electrode electrochemical cell. The reference electrode used was Ag/AgCl (3M KCl, 1.02 V vs. the reversible hydrogen electrode (RHE) at pH 14). Graphite plates were used as the counter electrodes. Two counter electrodes were used since each CC exposes two active faces, so the use of this geometry helped the current flows inside the cell. 1 M KOH solution (pH = 14) prepared with Milli-Q water was used as electrolyte. Before carrying out the HER measurements, N_2 was bubbled to eliminate the air from the solution, and during the experiments, an atmosphere of N_2 was maintained. The linear sweep voltammetry (LSV) measurements were carried out without agitation. The working electrode consisted of the phosphides-modified CC (1 cm \times 1.5 cm) with the top 0.5 cm masked with Tefloncoated glass fiber to limit the deposited area. All the current densities presented in this work were normalized by the geometric area of the electrode (2 cm^2) and corrected by the ohmic drop in the solution. The ohmic drop was determined by electrochemical impedance spectroscopy (EIS) measurements. XPS was carried out on electrochemically treated samples to understand the surface chemical changes. The electrochemical ageing was performed by sweeping 2000 cycles from 0.1 to -0.2 V for HER and from 0.9 to 1.7 V for OER, and XPS measurements were acquired immediately after the EC treatments to lower the air exposure/contamination as much as possible.

3. Results and Discussion

3.1. Physico-Chemical Characterization of Ni/Co Mixed Phosphides

The morphology of the oxides grown on CC was studied by SEM, showing needle-like features that were maintained also after the phosphidization treatment and equivalent heat treatment at 500 $^{\circ}$ C for 48 h in inert atmosphere (see Figure S2 for a complete set of data regarding the cobalt-based materials).

SEM images in Figure 1 show the differences between Ni and Co pure phosphides on CC. Both have a needle-like morphology; the CoP_x needles have a length of about 15 μ m, an aspect ratio (i.e., length/width) larger than 10, and start from the CC fibers. The NiP_x needles, on the other hand, are significantly shorter, about 250 nm, and sometimes form spheres with a 2–3 μ m diameter. They homogeneously cover the CC substrate.

Both CoP_x and NiP_x samples are excellent candidates for electrocatalysis since they have an open but highly connected hierarchical structure with a high surface area with easily accessible active sites for electrochemical reactions.

Mixed phosphides were synthesized with atomic Ni:Co ratios of 25:75, 50:50, and 75:25. The morphology of Ni/Co mixed compounds (see Figure 2) is linked to the ratio between the relative quantities of the two metals: the needles become shorter as the content of Co is reduced and that of Ni increased, and their average size spans from 6 μ m for Ni_{0.25}Co_{0.75}P_x down to 1–2 μ m for the other two mixed phosphides. The needle features are visible on the CC body as well as for pure phosphides in Figure 1 and terminate with a macroscopic flower morphology at the end of the fiber.



Figure 1. SEM images of Co, Ni, and Fe phosphides on CC at different magnifications. (**A**,**B**) CoP_x , (**C**,**D**) NiP_x , and (**E**,**F**) FeP_x .

EDX measurements confirmed a homogeneous distribution of the different metals and that the molar ratio between the metals in the precursors was maintained in the final materials. The atomic composition deduced form EDX is reported in Table 1 and was obtained after an average over different areas of the samples.

The XRD patterns in Figure 3 show three distinct phosphide phases: two related to the pure phases, namely Ni₂P (green lines JCPDS No.03–0953) and CoP (blue lines JCPDS No.89–4862), and a phase given by the ternary compound of the two metals NiCoP (light blue lines JCPDS No.71–2336). For NiP_x that is pure or with a high Ni content, Ni metal features are visible at 44.1, 51.7, and 76.2° (grey lines JCPDS No. 01–1260). The metal Ni decreases drastically for the Co_{0.75}Ni_{0.25}P_x, indicating the probable conversion of all Ni in phosphide compounds.

The ternary compound NiCoP has a hexagonal structure like that of Ni₂P; therefore, it is difficult to identify exactly such a phase in the mixed-phosphide diffractogram. However, its presence is detectable also from a shift of the peak at 40.4° of Ni₂P and the appearance of a peak at 26.5° .



Figure 2. SEM images of mixed Ni and Co phosphides on CC at different magnifications. (A,B) $Ni_{0.25}Co_{0.75}P_x$, (C,D) $Ni_{0.50}Co_{0.50}P_x$, and (E,F) $Ni_{0.75}Co_{0.25}P_x$.

Materials	Ni:Co Theoretical	Ni:Co Experimental	M:P Experimental
Ni _{0.25} Co _{0.75} P _x /CC	25:75	26:74	55:45
Ni _{0.5} Co _{0.5} P _x /CC	50:50	52:48	46:54
Ni _{0.75} Co _{0.25} P _x /CC	75:25	73:27	45:55

Table 1. EDX stoichiometry results for Ni/Co mixed phosphides on CC.

Comparing the spectra of pure NiP_x and CoP_x with the mixed one, we cannot exclude the co-presence of phase-pure Ni₂P and CoP in the mixed compounds $Co_{0.75}Ni_{0.25}P_x$ and $Co_{0.50}Ni_{0.50}P_x$. Indeed, the presence of Ni₂P in $Co_{0.50}Ni_{0.50}P_x$ is confirmed by high-resolution TEM in Figure 4, where on a needle, 10 nm Ni₂P particles are clearly identifiable by microdiffraction.



Figure 3. XRD patterns of Ni and Co phosphide alloys. The ratios between the two metals are those used for the preparation of the solutions used in hydrothermal bombs.





Interestingly, in the mixed phosphide $Co_{0.25}Ni_{0.75}P_x$, a shift of the NiP_x peaks towards higher angles is visible, and the peaks associated with CoP_x are no longer observed, indicating the complete incorporation of Co into the NiCoP phase. This might be related to the higher EC activity in HER (see electrochemical tests paragraph).

TEM energy dispersive X-ray spectroscopy (EDS) was also performed to confirm the stoichiometry of the material. This technique showed a concentration of 21% at/at for both Co and Ni, confirming the metal ratio obtained by EDX (Table 1). However, the amount of P was only 18% at/at, and conversely, a high quantity of oxygen was detected: 40% at/at. This can be explained considering that TEM measurements were acquired some days after the materials preparation; therefore, the exposure to air could have produced some oxidation (see XPS below).

XPS was used to identify the chemical species before and after the electrochemical measurements and on as-prepared CC. The sampling depth of XPS is only a few nanometers and therefore is indicative of the outer surface layer, whose composition is strongly dependent on the environment (exposure to air or to the electrolyte). The transition metal $2p_{3/2}$ photoemission lines along with P 2p were analyzed. Figure 5 shows the XPS analysis of the $Co_{0.50}Ni_{0.50}P_x$ sample, while the results for $Co_{0.25}Ni_{0.75}P_x$ and $Co_{0.75}Ni_{0.25}P_x$ are reported in Figures S4 and S5, respectively. Similar trends were obtained for pure and mixed



phosphides. To separate the photoemission spectra into chemically shifted components, we used the approach based on Gupta–Sen multiplets developed by Biesinger et al. [39].

Figure 5. XPS spectra of the as-prepared $Co_{0.50}Ni_{0.50}P_x$ sample on CC (**upper panels**) and after HER (**middle panels**) and OER (**bottom panels**) conditions.

In the spectra of the as-prepared samples, both phosphide and oxidized components are present. The presence of oxidized species is attributed to the oxidation of phosphides in contact with air. With regard to the Co $2p_{3/2}$ core level, three components are distinguished: CoP_x at a binding energy (BE) of 779.1 eV, Co(PO)_x at 782.0 eV, and a small amount of cobalt oxide Co₃O₄ at 779.9 eV [40]. In the case of the Ni $2p_{3/2}$ peak, only NiP_x at 853.7 eV and Ni(PO)_x at 857.9 eV are present, whereas hydroxide or oxide species are not detectable [41]. The P 2p photoemission line shows three components related to phosphide at 129.3 eV, P-O_x at 132.2 eV, and PO_x-H_y at 134.0 eV [42].

In order to investigate the chemical stability of the samples under catalytic conditions, XPS measurements were acquired after electrochemical treatments under HER and OER conditions in alkaline conditions (middle and bottom panels in Figure 5). After the HER treatment, an increase of the phosphide component is observed, which becomes the major signal in the Co 2p, Ni 2p, and P 2p regions. The Co 2p and Ni 2p spectra also show components related to Co_3O_4 , $Co(PO)_x$, and $Ni(OH)_2$, $Ni(PO)_x$, respectively, but the oxidized components are less intense, suggesting that they were reduced or dissolved under HER conditions. Also in the P 2p region, a reduced amount of oxidized components is observed, and no PO_x -H_v are detected.

TEM images of NiP_x needles before and after 2000 CV cycles from 0 to -0.35 V vs. RHE in HER regime in acid medium proved a strong modification of the sample morphology (see Figure S6). We expect a strong morphological modification also after ageing in alkaline media.

After the tests of OER activity, in all the cases, P is not detectable anymore, and Ni became prevalently hydroxides and Co a mixed hydroxide and oxo-hydroxide. The metal phosphides on the surface are completely oxidized to phosphates and dissolved, leaving only Co(OH)₂, CoO(OH), and Ni(OH)₂ [22,23]. Interestingly, for Co, the hydroxide phase is stabilized with respect to the oxo-hydroxide in the Co_{0.25}Ni_{0.75}P_x and prevalent for the other two mixed compounds. In the monometallic CoP_x sample (not reported here), the CoO(OH) and Co(OH)₂ contents after OER are 61.6% and of 38.4% respectively, whereas in Co_{0.25}Ni_{0.75}P_x, it is all converted in Co(OH)₂ (see Figure S4). This can be linked to the formation of a ternary phase of phosphide that also changes the HER and OER performance (see the "Electrochemical tests" section).

3.2. Physico-Chemical Characterization of Ni/Fe Mixed Phosphides

Ni/Fe mixed phosphides were synthesized similarly to previous NiCoP_x samples [43]. In a similar synthesis, Huang et al. used sodium sulfate as the growth-promoting agent [35]. Since the interactions between the sulphate anion and the sodium cation with Ni under hydrothermal conditions are not known, we decided not to use any growth promoters and to use only urea as a precipitating agent [44].

For pure Ni and Fe oxides, it is possible to obtain a needle-like morphology even after 4 h of hydrothermal synthesis. The length of the Fe needles is slightly shorter than that of Ni and is about 50–100 nm. The Fe needles grow perpendicularly to the surface of the CC unlike those of Ni that tend to form spheres formed by radially oriented needles (see Figure 1).

After phosphidization, the composition was checked by EDX, and the results are summarized in Table 2. Additionally, in this case, the experimental values are in good agreement with the theoretical ones.

Materials	Ni:Fe Theoretical	Ni:Fe Experimental	M:P Experimental
Ni _{0.25} Fe _{0.75} P _x	25:75	23:77	46:54
Ni _{0.5} Fe _{0.5} P _x	50:50	55:45	53:47
Ni _{0.75} Fe _{0.25} P _x	75:25	78:22	54:46

Table 2. EDX stoichiometry results for Ni/Fe mixed phosphides.

Figure 6 reports the XRD patterns related to Ni and Fe phosphides. As for the NiCoP_x in Figure 3, we observed the distinctive peaks of NiP₂ (green lines JCPDS No.03–0953) and metal Ni (grey lines JCPDS No. 01–1260); however, the quantity of metallic Ni reduces rapidly when mixed with Fe even at low concentration. In the FeP_x diffractogram (see also Figure S9), the Fe₂P, FeP (dark red lines JCPDS No.88–1803, 89–2746), and Fe₃O₄ (black lines JCPDS No.03–0863) reflections are visible. The presence of Fe oxides for pure and mixed samples is proven by the intense magnetite signal at 35.5°. The tendency of Fe to be strongly oxidized is also confirmed by XPS.

The NiFeP (orange lines JCPDS No.36–1197) bimetallic phosphide solid solution shows a distinct peak at 31.7° associated with the (011) plane, which is already clearly discernible when the Ni and Fe are in a 3:1 ratio; the maximum intensity is reached when the metals are present with the same amount. Additionally, in this case, it is difficult to state if the mixed compound is made only by NiFeP or has some inclusions of FeP_x/Fe₃O₄ and NiP_x.

The presence of a considerable amount of magnetite in the as-prepared FeP_x is also visible by high resolution TEM. Figure 7 clearly shows a shell of different material, most probably an amorphous oxide, given the light featureless contrast, which is visible around a needle of FeP_x .



Figure 6. XRD pattern of Ni and Fe phosphide alloys. The ratios between the two metals are those used for the preparation of the solutions used in hydrothermal bombs.



Figure 7. High-resolution TEM images of a needle of FeP_x .

Figure 8 reports the photoemission spectra of the $Fe_{0.50}Ni_{0.50}P_x$ sample. Data for other combinations of the two metals are reported in Figures S7 and S8. To interpret such XPS data, we adopted the procedure based on Gupta–Sen multiplets developed by Biesinger. [39].

The Fe $2p_{3/2}$ BE region of the as-prepared Fe_{0.50}Ni_{0.50}P_x sample (Figure 8) shows at high BEs the presence of oxidized components in addition to those related to FeP_x, i.e., ferric oxide and iron phosphate, with both due to the air exposure. According to the literature, the Fe $2p_{3/2}$ BE value of the peak assigned to Fe phosphide is similar for FeP and Fe₂P (707.4 eV), and also, from our XRD measurements, it was found that both Fe₂P and FeP were present (see Figure S9), so we cannot infer the exact stoichiometry of the Fe phosphide [45].

Regarding the Fe $2p_{3/2}$ region after HER in alkaline electrolyte, it is possible to note again three components, i.e., the FeP_x, which remains fixed at 707.4 eV, the iron oxohydroxide FeO(OH) at 710.3 eV, and the iron phosphate at 714.7 eV [42]. The presence of oxo-hydroxides was already observed in the CC sample with Co and Ni phosphides (see Figure 5); therefore, we can confirm the tendency to form these phases in an alkaline environment at a reducing potential. After OER, the spectrum of Fe $2p_{3/2}$ shows mainly the FeO(OH) signal at 710.3 eV and some phosphate.



Figure 8. XPS data of the as-prepared $Fe_{0.50}Ni_{0.50}P_x$ sample on the CC (**upper panels**) and after HER (**middle panels**) and OER (**bottom panels**) conditions.

Additionally, in the case of the Ni $2p_{3/2}$ spectra, the observed components are very similar to those present in CoNiP_x (Figure 5). The only difference is the more limited oxidation of Ni probably due to the competitive oxidation of Fe.

The P 2p signal shows substantial similarities with that measured in $Co_{0.50}Ni_{0.50}P_x$ (Figure 5). For the as-prepared sample, three different components are present: one related to Fe-Ni P_x at 129.1 eV and two oxidized components, i.e., the signal of the P-O_x at 132.2 eV and the one for PO_x-H_y at 134.0 eV. These three components are also maintained after HER with a strong reduction of the P-O_x species. As in the case of the $Co_{0.50}Ni_{0.50}P_x$ sample, after OER, the P 2p signal decreases severely, indicating only the presence of some phosphate residues in both the Fe $2p_{3/2}$ and Ni $2p_{3/2}$ spectra. This proves that by applying an oxidizing potential in an alkaline environment, most of the P is removed from the surface.

3.3. Electrochemical Tests

The electrochemical measurements were carried out in alkaline medium. The Co, Ni, and Fe phosphides showed excellent chemical resistance under HER conditions, as is visible by the XPS characterization above. In this paragraph, we discuss only measurements in 1 M KOH. HER measurements in acidic environment are reported in Figures S10 and S11.

Figure S12 reports the performance of the mixed Co and Ni phosphide compared to pure CoP_x and NiP_x . The HER performance follows a clear trend as a function of the Ni content, and the highest activity is achieved with the $Ni_{0.75}Co_{0.25}P_x$, i.e., the alloy with majority of Ni. It is interesting to see that pure NiP_x is less active than CoP_x , proving that in the mixed phosphides the catalytic activity is not simply the sum of the single metal phosphide performance but is due to a synergic effect of the metals. Indeed, the XRD data (see Figure 3) suggest that the mixed phosphide $Ni_{0.75}Co_{0.25}P_x$ presents the highest

amount of NiCoP ternary phase. Tafel plots are reported in Figure S12 as well; their values range from 43 to 57 mV/dec, with the lowest value for $Ni_{0.75}Co_{0.25}P_x$ and the highest one for NiP_x . Values close to 40 mV/dec indicate that the rate determining step is the electrochemical hydrogen desorption according to the Heyrovsky process.

Figure S13 reports the LSV for the mixed Fe and Ni phosphides and for reference the data of the monometallic FeP_x and NiP_x. In this case, there is not a clear trend of improvement with the quantity of Ni. The best overpotential to reach 10 mA/cm² is obtained with Ni_{0.50}Fe_{0.50}P_x. Nonetheless, these data also suggest that the electrochemical performances are not the simple combination of those of FeP_x and NiP_x, which in this case are very similar. The most active combination of metals is that exhibiting the stronger signal related to the FeNiP ternary compound in the XRD pattern (see Figure 6), once again linking enhanced performances to the formation of the ternary phosphide, as for Ni/Co samples. Tafel plots are reported in Figure S13, and the values range from 62 to 75 mV/dec, which are therefore higher than those for the Ni/Co samples. However, values close to 40 mV/dec can still indicate that the rate determining step is the Heyrovsky process or the combination of the Heyrovsky desorption and the Volmer adsorption.

Figure 9 reports the LSVs for the most active mixed phosphides toward HER.



Figure 9. LSVs in 1 M KOH on the most performing mixed-phosphides samples. The HER activity of the pure Co, Ni, and Fe phosphides is included for comparison.

Table 3 summarizes the comparison of our results and the best phosphide-based catalysts reported in the literature. In general, the mixed phosphides show a higher activity than pure phosphides. In the case of $Ni_{0.75}Co_{0.25}P_x$, a shift of 84 mV and 50 mV toward less negative values of the η_{10} is observed compared to NiP_x and CoP_x , respectively (see Table 3). For $Ni_{0.50}Fe_{0.50}P_x$, the improvement with respect to NiP_x and FeP_x is less evident, but a shift of around 12 mV toward less negative potentials is observed.

Table 3. HER overpotentials to reach 10 mA/cm² (η_{10}) in 1 M KOH.

Materials	η ₁₀ (mV)		
	Our Data	Literature	
CoP _x	100	95 [46]	
NiP _x	134	115 [47]	
FeP _x	135	96 [43]	
Ni _{0.75} Co _{0.25} P _x	50	53 [48]	
$Ni_{0.50}Fe_{0.50}P_{x}$	123	161 [49]	

The values reported in the literature are comparable to those obtained in this work. It should be noted that the value reported for FeP_x (96 mV) [43] refers to a catalyst that had undergone a pre-treatment in acid to remove the surface phosphate and increase the electrochemical performance; therefore, it is not directly comparable to ours. The overpotential of 50 mV to reach 10 mA observed for Ni_{0.75}Co_{0.25}P_x places this material at the top of the activity among most performing materials in the literature.

In Figures S14 and S15, the OER measurements in alkaline media for all the samples with Co/Ni and Fe/Ni mixed phosphide are reported, respectively. Interestingly, the best-performing electrodes in alkaline HER are the worst mixed phosphides in OER. As discussed previously, the XPS analysis proves that after OER, the surface is covered by a majority of hydroxide and oxo-hydroxide, and the redox properties depend on the amount of ternary solid solution in the material.

The best-performing electrode for the Co-Ni system is the $Ni_{0.50}Co_{0.50}P_x$, but it has very similar characteristics as the pure NiP_x , CoP_x , and $Ni_{0.25}Co_{0.75}P_x$, and the OER performances seem scarcely dependent on the composition and just as unfavorable when the ternary compound is formed. Tafel plots, as reported in Figure S14, go from 63 mV/dec for NiP_x to 186 mV/dec for $Ni_{0.75}Co_{0.25}P_x$, a d the high Tafel slopes values reflect the complex mechanism of OER for these materials. For pure Co compounds, the following mechanism has been proposed:

$$Co^{II} + 3OH^{-} \leftrightarrow Co^{III}OOH + H_2O + e^{-}$$
$$Co^{III}OOH + OH^{-} \leftrightarrow Co^{IV}O(OH)_2 + e^{-}$$
$$Co^{IV}O(OH)_2 + 2OH^{-} \leftrightarrow Co^{IV}OO_2 + 2H_2O + 2e^{-}$$
$$Co^{IV}OO_2 + OH^{-} \rightarrow Co^{III}OOH + O_2(g) + e^{-}$$

with first three steps reversible and crucial for the reaction rate [50].

On the other hand, for the Ni-Fe mixed phosphides, the presence of Ni drastically increases the performance of pure FeP_x, and the compositions with 25% and 75% of Ni have similar proprieties. Considering that FeP_x has the worst performance of this set, we link the lower overpotential of these two CCs to precipitation of NiP_x. Interestingly, Ni/Fe LDH are one of the most studied as an efficient electrocatalyst for OER in alkaline media. The most active Ni/Fe LDH have Ni:Fe ratios ranging from 3 to 4 [51]; we confirm this result, with the most performing catalyst being the Ni_{0.75}Co_{0.25}P_x with Ni:Fe ratio of 3. Tafel plots in Figure S15 report a slope value ranging from 60mV/dec for NiP_x and 230 mV/dec for Ni_{0.50}Fe_{0.50}P_x. NiP_x performances are very similar for the Ni/Co and Ni/Fe series; therefore, it can be concluded that they are not strongly influenced by the lower hydrothermal growth time for Ni/Fe series.

Figure 10 reports the OER measurements for the best-performing catalysts, while Table 4 summarizes the η_{10} values. In the case of FeP_x, the current value of 10 mA/cm² was not reached.

In the OER, the mixed $Ni_{0.50}Co_{0.50}P_x$ material gives slightly worse results with respect to Ni and Co pure phosphides even if the difference is minimal. As for the $Ni_{0.50}Fe_{0.50}P_x$ phosphide, it can be observed that the overpotential is significantly lower than that of NiP_x (58 mV), and it is clearly better compared to FeP_x, which cannot reach the target current density. All our compounds perform better than similar materials reported in the literature data, as can be seen from the data in Tables 3 and 4. This can be attributed to the high-surface-area needle-like electrodes obtained by the hydrothermal synthesis of the oxides.



Figure 10. Measurements of electrochemical activity for OER in alkaline electrolyte for the bestperforming mixed phosphide and pure Co, Ni, and Fe phosphides.

Materials	η_{10}	(mV)
	Our data	Literature
CoPx	379	580 [47]
NiP _x	380	400 [52]
FeP _x	/	
Ni _{0.50} Co _{0.50} P _x	385	660 [53]
Ni _{0.75} Fe _{0.25} P _x	322	359 [35]

Table 4. Potentials to be applied to the electrodes to reach 10 mA/cm² (η_{10}) in alkaline electrolyte in the OER.

4. Conclusions

In this work, three different transition metal phosphides have been proposed for the electrochemical splitting of water in alkaline medium.

Two mixed compounds were synthesized: Ni/Co and Ni/Fe phosphides with different metal ratios. The reason for synthesizing mixed phosphides was to establish possible synergistic effects between the two metals, which can potentially produce an increased catalytic activity.

CC was used as a substrate for the growth of the materials in order to maximize the active surfaces area of the resulting catalysts. The preparation procedure implied a first step for the preparation of hydroxides and oxo-hydroxides, which in a second stage underwent phosphidization. We demonstrated that the needle morphology of the precursor oxides on CC was maintained after phosphidization and that this process improved the electron-conducting properties, increasing the electrocatalytic activity of the materials.

This study systematically investigated how the relative quantities of the two metals influence the electrocatalytic properties of the phosphides in the electrochemical water splitting. For HER, the presence of ternary phosphide compounds, i.e., NiCoP and NiFeP, is crucial to increase the material performances. Indeed, NiCoP and NiFeP ternary phases are known as excellent catalysts due to the synergistic effects among the metals, whose exact nature is still highly debated [9–13,28]. In particular, the Ni_{0.75}Co_{0.25}P_x sample achieved an overpotential of only 50 mV to reach 10 mA/cm², which is a value rarely matched in the literature in alkaline conditions.

In OER conditions, on the other hand, the establishment of precise links between chemical composition and activity is more difficult because the phosphides are converted to oxo-hydroxides during working conditions, whose precise structure is related to the phosphide precursors in a complex way. For Ni/Fe mixed compounds, we explain that within our selected combination of metal percentage, the most active material is the one with most NiP_x because of the poor performance of FeP_x. For Co/NiP_x, which are both good catalysts for OER, the performances are almost independent on the composition and very similar to the pure metal phosphides.

Finally, it should be highlighted that our synthesis protocol is simple, safe, and costeffective, and it leads to catalysts with excellent activity. Therefore, with further durability studies, they can be considered for application in the development of real electrolyzers.

Supplementary Materials: The following supporting information can be downloaded at: https: //www.mdpi.com/article/10.3390/nano13040683/s1. The following supporting information can be downloaded at: Figure S1: XRD comparison CoOx on CC and CoOx powder; Figure S2: SEM images of CoOx on CC after different heat treatment; Figure S3: XRD spectra of Ni and Co oxides alloys; Figure S4: XPS data of Co0.25Ni0.75Px on CC; Figure S5: XPS data of Co0.75Ni0.25Px on CC; Figure S6: TEM picture of NiPx before and after acidic ageing; Figure S7: XPS data Fe0.25Ni0.75Px on CC; Figure S8: XPS data of Fe0.75Ni0.25Px on CC; Figure S9: XRD spectrum of FePx; Figure S10: HER EC in acid electrolyte for CC with Co and Ni phosphides; Figure S11: HER EC in acid electrolyte for CC with Fe and Ni phosphides; Figure S12: HER EC in alkaline electrolyte for CC with Co and Ni phosphides; Figure S13: HER EC in alkaline electrolyte for CC with Fe and Ni phosphides; Figure S14: OER EC in alkaline electrolyte for CC with Co and Ni phosphides; Figure S15: OER EC in alkaline electrolyte for CC with Fe and Ni phosphides.

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