

Optimal Drive And Machine Sizing For A Self Starting, Vertical Axis, Low Power Wind Generator

Nicola Bianchi
Giorgio Pavesi

Silverio Bolognani
Mattia Morandin

Emanuele Fornasiero



Electric Drives Laboratory
Department of Industrial Engineering
University of Padova



IEEE - ENERGYCON 2012
International Energy Conference & Exhibition
Florence, Italy, 9-12 September 2012



This presentation refers to the paper

Nicola Bianchi, Silverio Bolognani, Emanuele Fornasiero,
Giorgio Pavesi and Mattia Morandin

**“Optimal Drive And Machine Sizing For A Self Starting,
Vertical Axis, Low Power Wind Generator”**

**IEEE - International Energy Conference & Exhibition
(ENERGYCON 2012)**

held in Florence, Italy, 9-12 September 2012

Introduction

Aim of the
study

Wind turbine

Optimization
criteria

Optimization
results

Machine
design

Conclusions



Introduction



The **EDLab** is involved in a project, of the national program **INDUSTRIA 2015**, called **PIACE**. Industria 2015 provides the strategic development and competitiveness of Italian industry of the future. **PIACE** is about domestic cogeneration systems combined with **renewable energies**. It involves **22 partners** from Universities and Companies, **6 of which involved on micro wind turbine** topic.

Project idea

Low power wind application
for installation in urban areas



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Aim of the study

- Comparison between an **IPM** and an **SPM** generator (with drive) coupled with a **low power wind generator**
- A **Vertical axis wind turbine** is considered:
 - The turbine is omni-directional
 - Darrieus turbine coupled to a Savonius turbine to realize a self-starting turbine
- A **cost analysis** has been done to the aim of **evaluating the convenience of the system** in terms of total profit and pay-back time

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

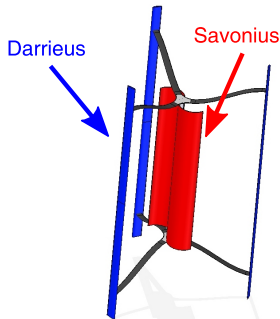
Conclusions



Combined wind turbine

The combined turbine is constituted by:

- **Savonius** turbine (diameter of $0.3m$)
- **Darrieus** turbine (diameter of $1.9m$ and height of $3m$)



Introduction

Aim of the study

Wind turbine

Optimization criteria

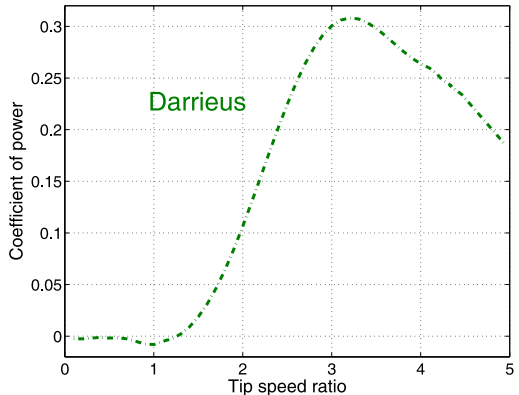
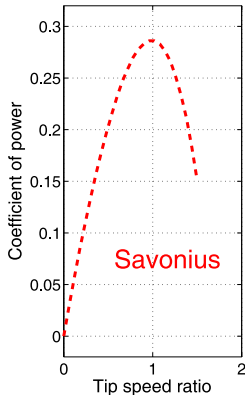
Optimization results

Machine design

Conclusions



Combined wind turbine



Tip speed ratio

$$\lambda = \frac{D_t \omega_m}{v_{wind}}$$

Introduction

Aim of the study

Wind turbine

Optimization criteria

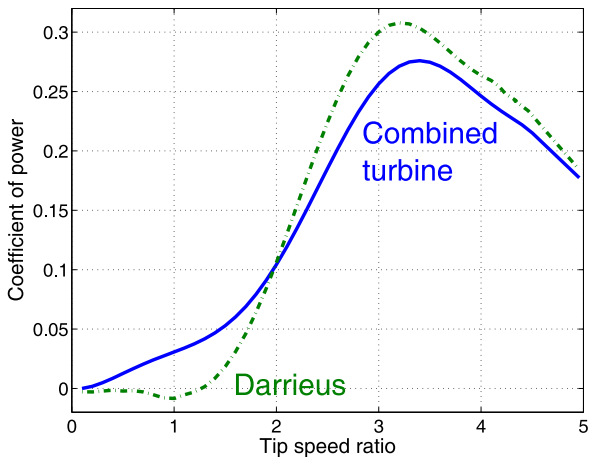
Optimization results

Machine design

Conclusions



Combined wind turbine



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

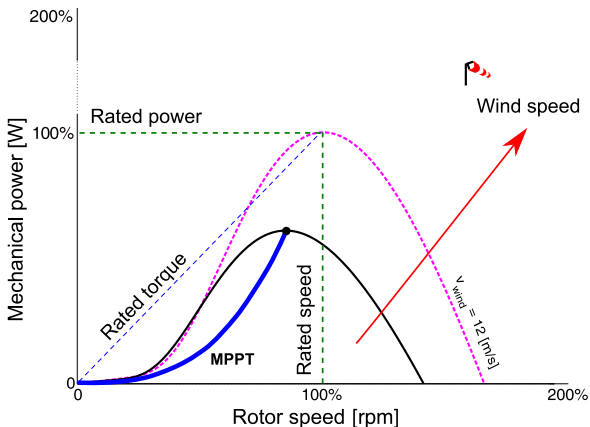
Conclusions



Optimization criteria

Reference case

MPPT until $v_{wind} = 12\text{m/s}$, then **stall**



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

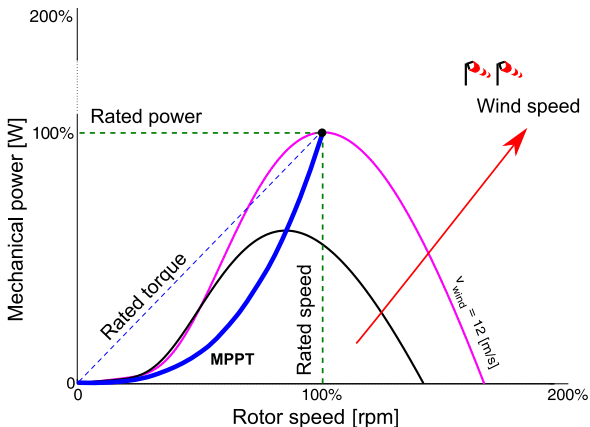
Conclusions



Optimization criteria

Reference case

MPPT until $v_{wind} = 12m/s$, then **stall**



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

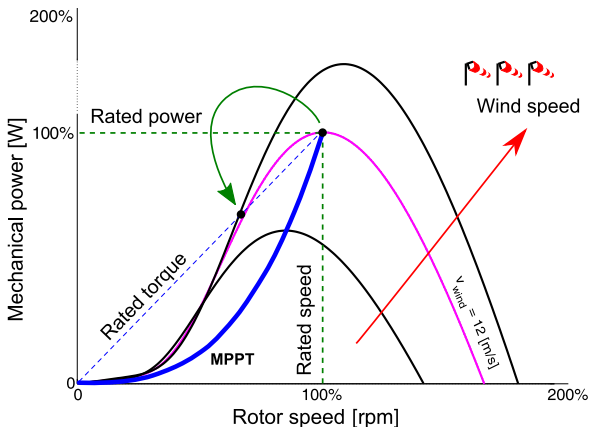
Conclusions



Optimization criteria

Reference case

MPPT until $v_{wind} = 12m/s$, then **stall**



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

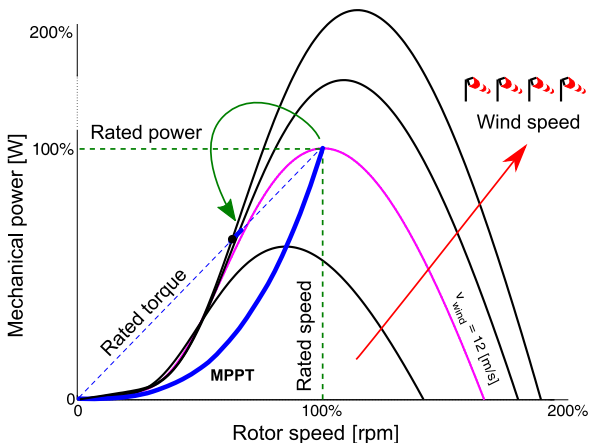
Conclusions



Optimization criteria

Reference case

MPPT until $v_{wind} = 12m/s$, then **stall**



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Optimization criteria

Reference case:

- Rated power: 1650 W
- Rated torque: 39 Nm
- Rated speed: 405 rpm

In order to optimize the design, some **limitations** can be introduced to reduce the initial cost of the system

Combination of:

- Power limit
- Torque limit
- Speed limit

The **maximum profit**, without penalizing the **payback–time**, is chosen as the optimization objective.

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

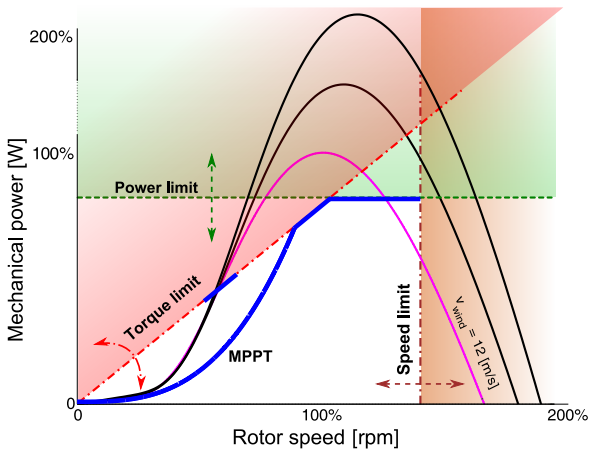
Machine design

Conclusions



Optimization criteria

- Example of application of the limits



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Optimization criteria

Assumptions:

- **Weibull statistics** used as base for wind probability: parameters $k = 1.4$ and $v_{avg} = 4.5 \text{ m/s}$
 - **MPPT tracking** algorithm to maximize the power up to $v_{wind} = 12 \text{ m/s}$
 - **Mechanical brake** to stop the turbine at maximum speed ($v_{wind_{max}} = 15 \text{ m/s}$)
 - Estimated efficiency of 90% for both generator and converter
-
- The proposed analysis can be promptly arranged for any different system parameters

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Optimization criteria

Assumptions for cost analysis:

- Energy remunerated for 10 years;
- **Electric generator cost** \propto rated torque
- **Power converter cost** \propto rated power
- **Turbine mechanical cost** \propto maximum torque \times maximum speed

\Rightarrow Initial cost:

$$C_{initial} = C_{gen} T_{max} + C_{el} P_{max} + C_{mec} T_{MPPT} n_{max}$$

<i>index cost</i>	<i>price</i>	<i>unit</i>
p_e	0.4	€/kWh
C_{gen}	22	€/Nm
C_{el}	0.6	€/W
C_{mec}	0.04	€/(Nm * rpm)

Introduction

Aim of the study

Wind turbine

Optimization criteria

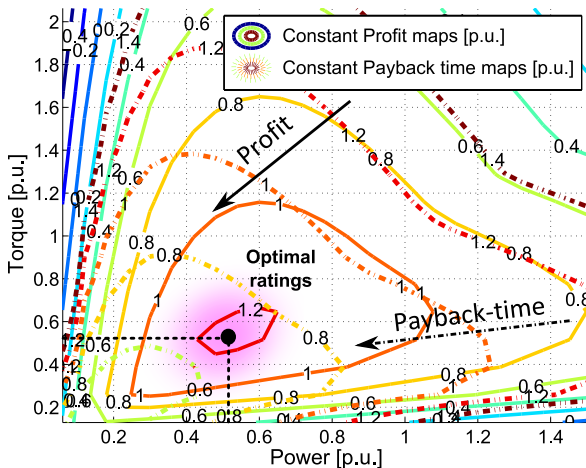
Optimization results

Machine design

Conclusions



IPM optimization result



Maximum rotor speed: 185% of reference case

Introduction

Aim of the study

Wind turbine

Optimization criteria

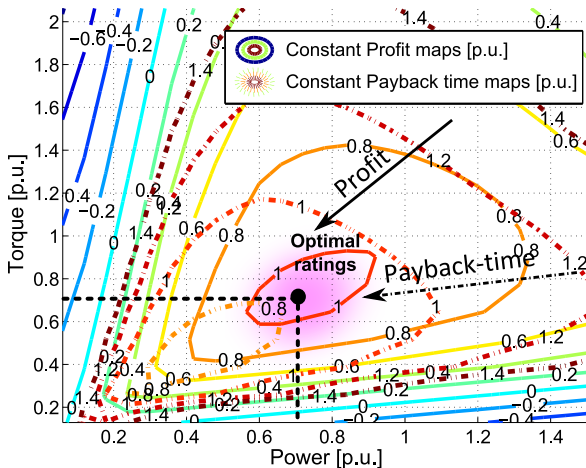
Optimization results

Machine design

Conclusions



SPM optimization result



Maximum rotor speed: 120% of reference case

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Economical results

	Reference machine	Optimized		Unit of measure
		SPM	IPM	
Best torque	–	70	50	% T_{ref}
Best power	–	70	50	% P_{ref}
Best speed	–	120	185	% ω_{ref}
System price	2.50	1.87	1.63	[k€]
Total profit	2.10	2.22	2.51	[k€]
Payback time	5.42	4.57	3.94	[years]

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

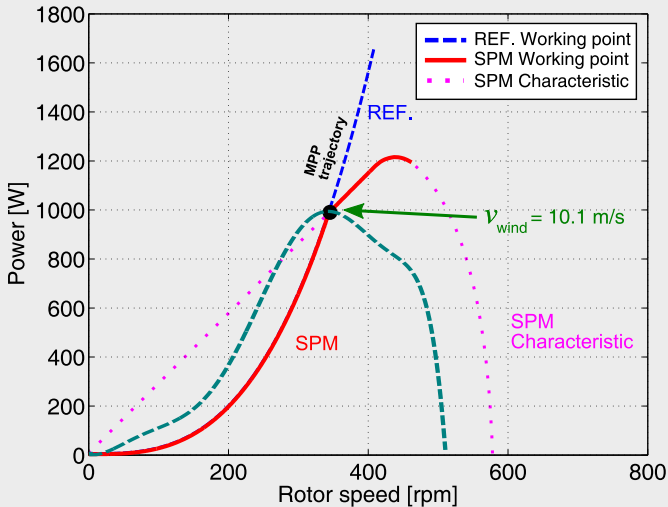
Machine design

Conclusions



SPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

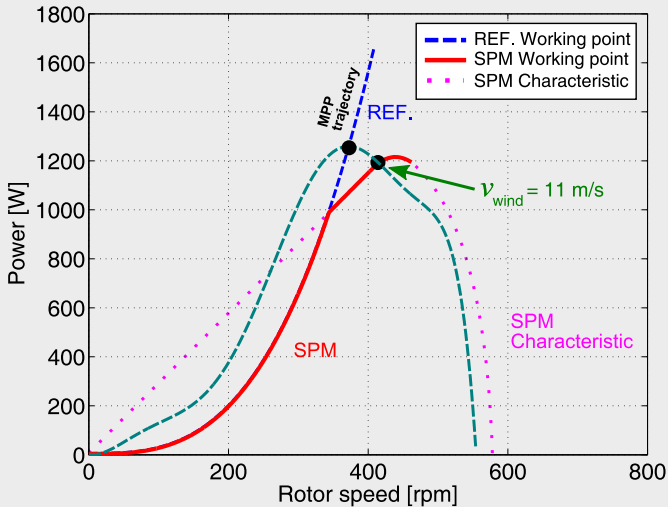
Machine design

Conclusions



SPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

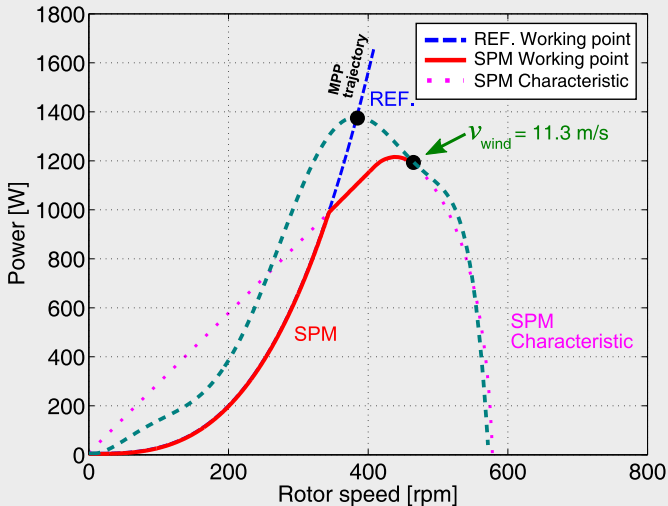
Machine design

Conclusions



SPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

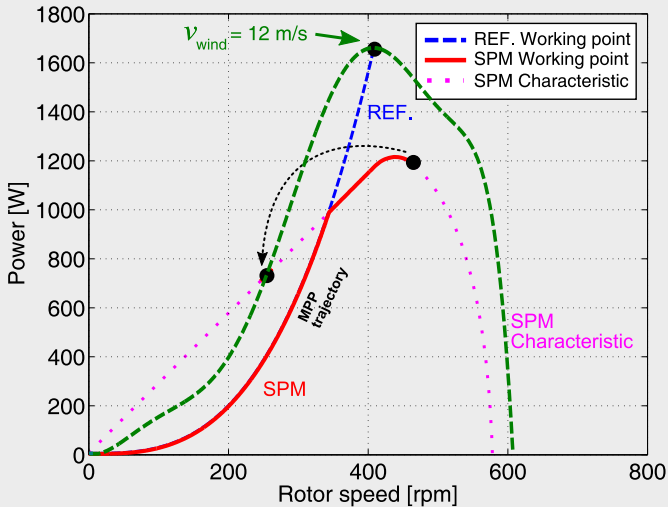
Machine design

Conclusions



SPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

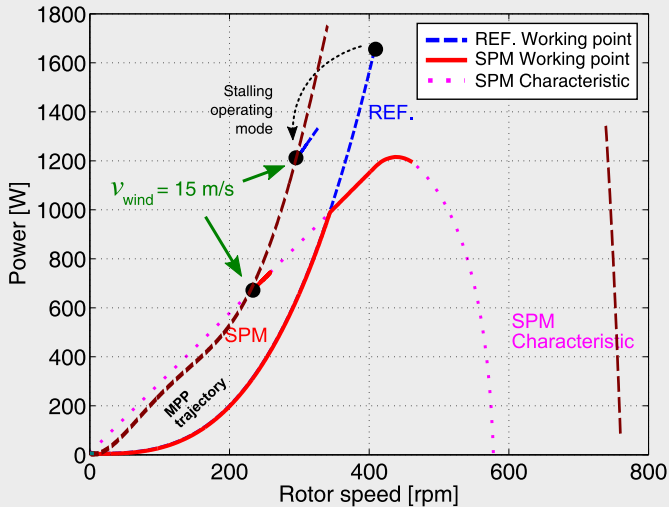
Machine design

Conclusions



SPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

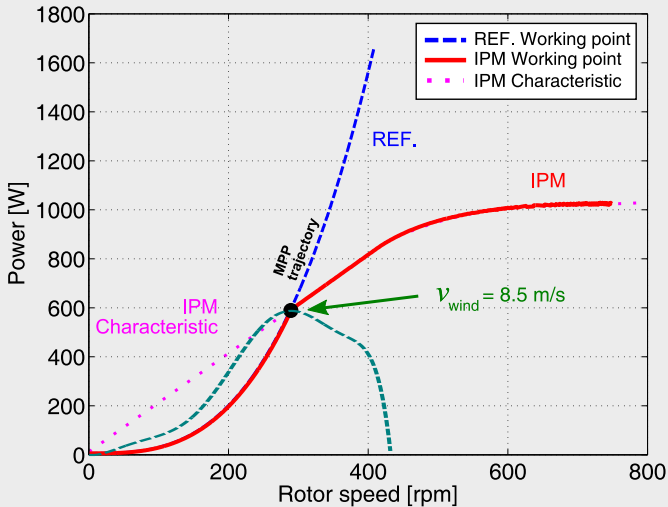
Machine design

Conclusions



IPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

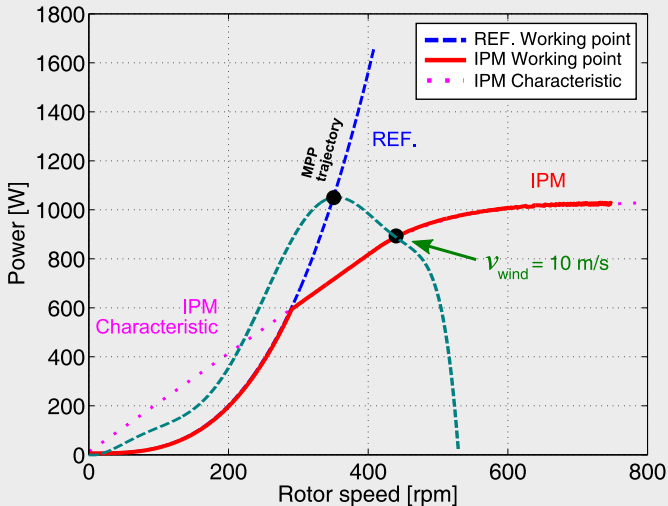
Machine design

Conclusions



IPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

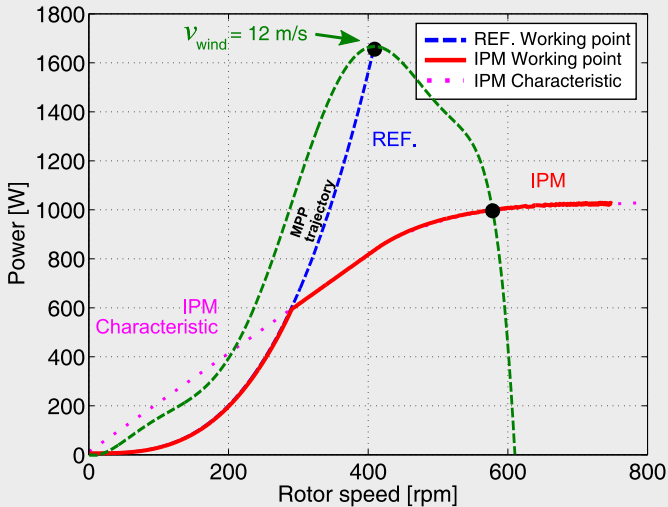
Machine design

Conclusions



IPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

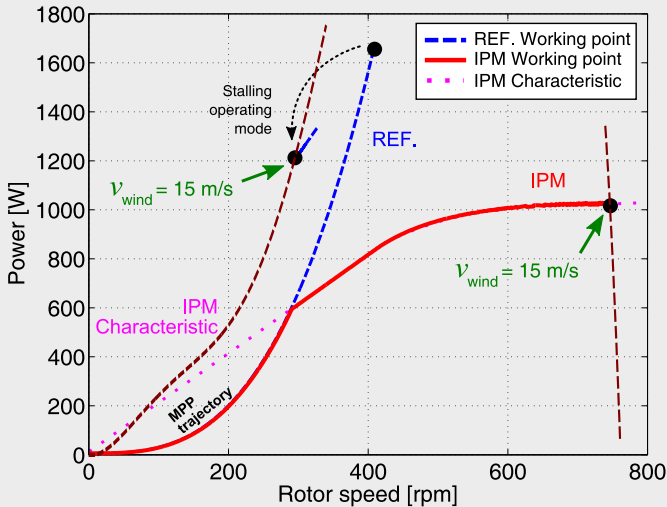
Machine design

Conclusions



IPM working points

Power vs speed



Introduction

Aim of the study

Wind turbine

Optimization criteria

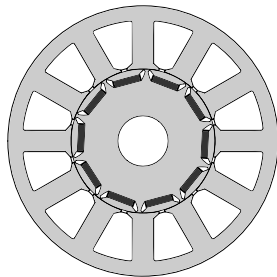
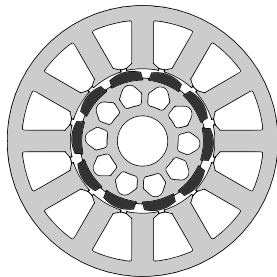
Optimization results

Machine design

Conclusions



Machine design



	SPM	IPM	Unit
Air-gap diameter	71	71	[mm]
External diameter	133.5	133.5	[mm]
Stack length	118	95	[mm]
Slot current density	6	6	$[A_{rms} / mm^2]$
Rated torque	28	19	[Nm]
Base speed	415	415	[rpm]
PM weight	0.645	0.3	[kg]
Iron weight	7.5	7.2	[kg]
Copper weight	2.25	1.91	[kg]
Total weight	10.4	9.4	[kg]

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Conclusions

- An economical comparison have been proposed for two cases of low power wind generator applied to a VAWT: a SPM and an IPM machine
- Torque, power and speed limits have been introduced to reduce the initial cost of the whole system
- Both the cases of study present an improvement in terms of cost of the system, compared with the cost of the reference case (i.e without the above limits)
- Even if there is a loss of energy productivity, an optimal solution can be found, which maximizes the profit with a reduced payback time.
- An effective profit–payback time chart is proposed to point out the optimal solution.

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Related Papers by the Authors



N. Bianchi and A. Lorenzoni,

“Permanent magnet generators for wind power industry: an overall comparison with traditional generators,” in *International Conference on Opportunities and Advances in International Electric Power Generation*, Mar. 1996, pp. 49–54.



M. Morandin, E. Fornasiero, S. Bolognani, and N. Bianchi,

“Torque/power rating design of an ipm machine for maximum profit-to-cost ratio in wind power generation,” in *Electric Machines Drives Conference (IEMDC), 2011 IEEE International*, may 2011, pp. 1113–1118.

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Related Papers by the Authors (cont.)



N. Bianchi and S. Bolognani,
“Parameters and volt-ampere ratings of a synchronous motor drive for flux-weakening applications,” *IEEE Transactions on Power Electronics*, vol. 12, no. 5, pp. 895 –903, sep 1997.

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions



Thank you for your attention

Introduction

Aim of the study

Wind turbine

Optimization criteria

Optimization results

Machine design

Conclusions